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#### Abstract of the Invention

This invention pertains to methods and devices for producing products in web form. In particularly advantageous embodiments, the instant invention relates to methods and devices for forming films by coating a coating mass formed from organic raw materials in an aqueous basis onto a reusable transfer support web to form a composite. The composite is then dried and the dried coating transferred onto a intermediate support material. The dried coating and intermediate support material are directed to a winding station. Upon separation from the dried coating, the dried reusable transfer support web may be directed to treatment and cleaning stations and is subsequently reused.